

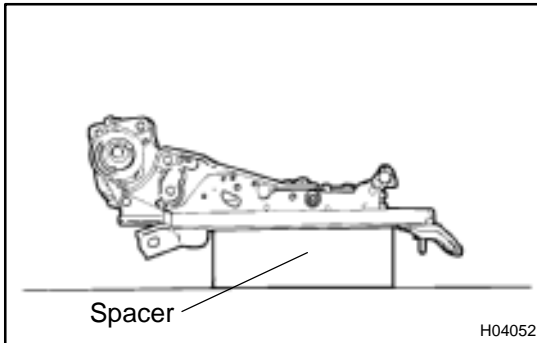
## REASSEMBLY

### 1. INSTALL SEAT TRACK HANDLE

Install the seat track handle.

### 2. INSTALL RECLINING CONNECTING PIPE

- (a) Adjust the reclining lock positions of the seat adjusters.
- (b) Slide the seat adjusters to the most front position.



- (c) Place the adjusters on a spacer to adjust the seat rails in parallel and install the connecting pipe.

#### HINT:

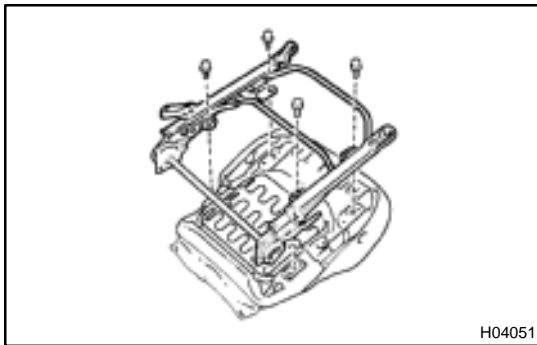
When installing the connecting pipe with raising up the adjusters, the lock positions adjusted in 2-(a) step slip off, lock error will occur.

### 3. INSTALL SEAT CUSHION COVER

- (a) Install the seat cushion cover with new hog rings to seat cushion pad.
- (b) Install the seat cushion cover with pad to the seat cushion frame with new hog rings.

#### HINT:

Install the hog rings to prevent wrinkles as least as possible.



### 4. INSTALL SEAT CUSHION ASSEMBLY

Install the seat cushion assembly with 4 bolts to the seat adjuster.

#### HINT:

Tighten the 4 bolts temporarily, then from the bolts on the rear side tighten completely.

**Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)**

### 5. INSTALL SEATBACK COVER

- (a) Install the seatback cover with new hog rings to the seat-back pad.
- (b) Install the seatback cover with pad to the seatback frame.

### 6. INSTALL SEATBACK ASSEMBLY

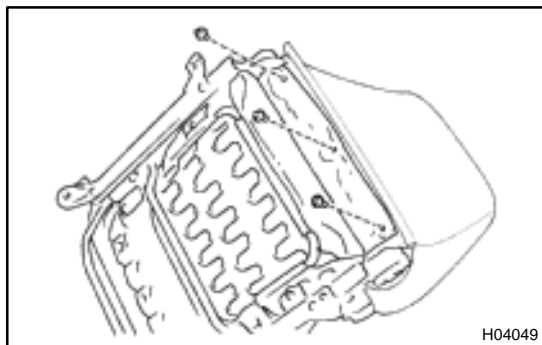
- (a) Install the seatback assembly with 4 bolts.

**Torque: 43 N·m (440kgf·cm, 32 ft·lbf)**

#### HINT:

Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten completely.

- (b) Install new hog rings.

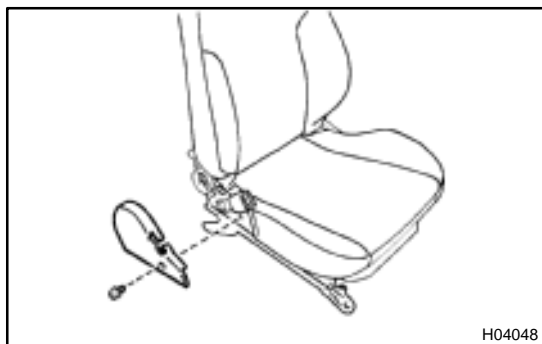


(c) Install the 3 clips.

### 7. INSTALL SEAT INNER BELT

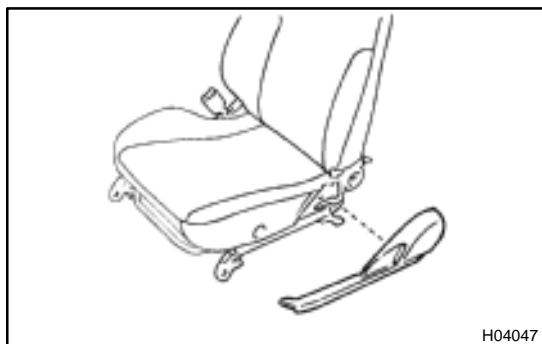
Install the seat inner belt with bolt.

**Torque: 41 N·m (420 kgf-cm, 30 ft-lbf)**



### 8. INSTALL INNER SHIELD

Install the inner shield with screw.

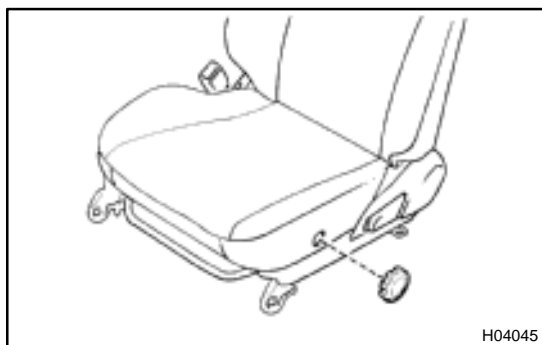


### 9. INSTALL THESE PARTS:

(a) Outer shield



(b) Reclining adjuster release knob



(c) w/ Vertical adjuster:  
Vertical adjuster knob